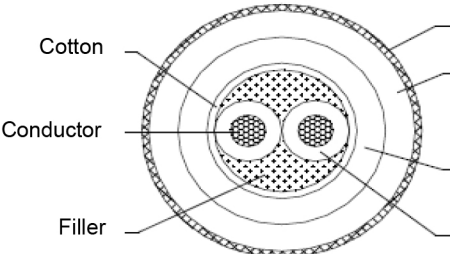
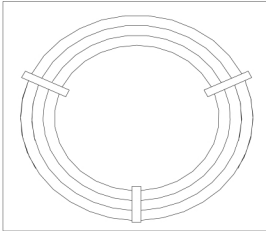
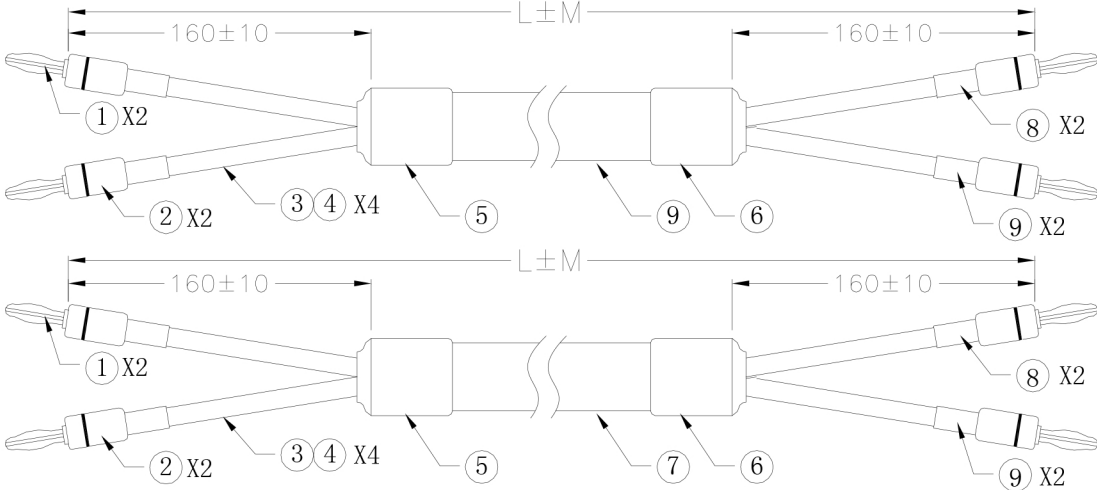
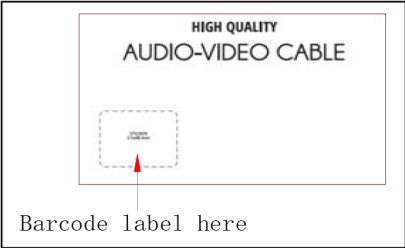


MANUFACTURING DATA SHEET-WIRE

WIRE SPEC		OD13.0mm{(189/0.10mmBS+4X0.10 Tinsell) D3.5mm)x2C+Filler+Cotton +ID10.5mm}*1C Orange						STRUCTURE CHART:		G.S:	ROHS.		
ITEM		A			B			 Nylon Sleeve PVC Jacket PVC Mid-Jacket LDPE Cotton Conductor Filler					
CONDUCTOR	STRUCTURE	1*27/0.10mmBS+4X1#			6*27/0.10mmBS ±0.003mm								
	TWIST DISTANCE	S P=19.02mm			Z P=14.27mm								
	O.D	0.68±0.10mm			0.60±0.10mm								
Twisted	MATERIAL	A+B											
	TWIST Direction/DISTANCE	S P=38mm											
	O.D	1.88±0.10mm											
INSULATION	MATERIAL	LDPE											
	O.D	Φ3.5±0.10mm											
	CAPACITANCE												
	COLOR	RED/WHITE											
MID-Jacket	Color	P251 96P WHITE											
	O.D	Φ10.5±0.15mm											
	MF METHOD												
FILLER	NAME	PP: 4*4.0cm											
	SPEC	Φ7.0mm											
SHIELDING	NAME	non-woven fabrics											
	SPEC	30mm/0.07mm											
	COVER RATE	≥125%											
GND	SPEC												
	TWIST Direction/DISTANCE												
FINALL-TWISTED	TWIST Direction/DISTANCE	S P=175±5.0mm											
	O.D	Φ7.1mm											
BRAIDING	SPEC												
	PITCH												
	O.D												
JACKET	COLOR	PVC: 80P ORANGE											
	O.D	φ13.0±0.20mm											
	MF METHOD	repletion Jacket with glossly											
RE-MARK								VER		ECN RECORD		DATE	WHOM
								A		NEW VERSION		15.1.15	肖彪
PRINTING		No Printing											

MANUFACTURING DATA SHEET-CONNECTOR

		G.S:		ROHS																																																																										
<table><tr><td>Item</td><td>No.</td><td>Length</td><td>Cut</td></tr><tr><td>A</td><td>KM0335</td><td>3000±30</td><td>3040±5</td></tr></table>						Item	No.	Length	Cut	A	KM0335	3000±30	3040±5																																																																	
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Packing  Re-Mark: 1. Orange color tube on the decrustationed wire,and then put Nylon sleeve outside the tube. 2. Need to keep abreast for both ends after assembly the plugs																																																																														
																																																																														
<table><tr><th colspan="3">INSPECTION REQUIREMENT</th><td colspan="3" rowspan="3"></td></tr><tr><td>ON RESISTANCE</td><td>≤5</td><td>Ω</td></tr><tr><td>INSULATION RESISTANCE</td><td>≥5</td><td>MΩ DC300V</td></tr><tr><td>WITHSTANDING VOLTAGE</td><td colspan="2">AV 300V 1 Min</td><td>ITEM NO.</td><td>KM0335</td><td>PREPARED</td><td>庞波</td></tr><tr><td>PULL FORCE</td><td colspan="2">≥5KG, 1 Min</td><td>ITEM NAME</td><td>Hi-Fi Speaker cable</td><td>CHECK</td><td></td></tr><tr><td>INSERTION AND EXTRACTION FORCE</td><td>3~30</td><td>N</td><td>CUSTOMER</td><td>Lechpol</td><td>APPROVAL</td><td></td></tr><tr><td>STANDARD</td><td colspan="2">Q/QYY02(NEW)</td><td colspan="4"></td></tr><tr><td colspan="3" rowspan="6">RE-MARK</td><td>VER</td><td colspan="2">ECN RECORD</td><td>DATE</td><td>WHOM</td></tr><tr><td>A</td><td colspan="2">NEW VERSION</td><td>13.8.12</td><td>庞波</td></tr><tr><td></td><td colspan="2"></td><td></td><td></td></tr><tr><td></td><td colspan="2"></td><td></td><td></td></tr><tr><td></td><td colspan="2"></td><td></td><td></td></tr><tr><td></td><td colspan="2"></td><td></td><td></td></tr></table>						INSPECTION REQUIREMENT						ON RESISTANCE	≤5	Ω	INSULATION RESISTANCE	≥5	MΩ DC300V	WITHSTANDING VOLTAGE	AV 300V 1 Min		ITEM NO.	KM0335	PREPARED	庞波	PULL FORCE	≥5KG, 1 Min		ITEM NAME	Hi-Fi Speaker cable	CHECK		INSERTION AND EXTRACTION FORCE	3~30	N	CUSTOMER	Lechpol	APPROVAL		STANDARD	Q/QYY02(NEW)						RE-MARK			VER	ECN RECORD		DATE	WHOM	A	NEW VERSION		13.8.12	庞波																				
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MANUFACTURING DATA SHEET-BOM

[illegible]